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| BJP, s.r.o. Jeremenkova 1160/90a 13000 Praha 3 | LDPE and HDPE cuts | PN-3-2017 |
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COMPANY STANDARD

This company standard applies to the production of polyethylene cuts- LDPE and HDPE

I. USE OF THE CUTTINGS

The cuttings are used to package, cover and intersect different products that do not cause damage to their shape, weight or chemical action. In a suitable form, they protect these products from dampening, dirt or drying. The cuttings are supplied from the following materials: LDPE, HDPE

Cuttings are produced in one class of quality.

Order Contents:

- a) the name of the product
- b) dimensions in order of width, height, material thickness
- c) quantities in pieces
- d) packaging in cartons and pallets
- e) design (roll, perforated, in bulk)

Cutting dimensions are given: Width x Height x Strength

II. APPEARANCE AND PERFORMANCE

The cuttings are made from the appropriate non-toxic PE foils.

These foils comply with the ČSN EN 13430 standards on recycling of materials, ČSN EN 13428 - hazardous and noxious substances, ČSN CR 13695-1 - Heavy metal content, ČSN EN 13431 - Energy appreciation.

Cuttings must be solid, without holes and cracks.

Slight differences in hue and saturation are not considered a defect, as well as slight haze walls and smaller folds which affect the functional properties of the cutting.

Permissible deviations:

Cutting width 1%, min. 5 mm

Cutting length 1%, min. 5 mm

Color:

The cuttings are produced in a natural color (with a milder milking) or colored or imprinted.

III. TESTING

Design and embodiment are checked visually whether they correspond to Art. II. Dimensions are measured by a meter and a micrometer (measuring means are calibrated), weld strength by CSN 770,140.

IV. MARKING, PACKAGING, TRANSPORT

Each packaging unit is labeled with:

- a) the name of the product;
- b) dimensions of the product in mm
- c) quantity in pieces
- d) production date and barcode

The cuttings are transported in covered, clean and dry vehicles so as not to damage them.

They are stored according to ČSN 640090.

Pallet units are transported by any means of transport. The load must be secured against shifting and damage due to sharp objects.

Cuttings made of LDPE and HDPE foils are classified and labeled according to Act 258/2000 Coll. Health Protection Act and Exc. MZ No. 38/2001 on hygiene requirements for products intended for contact with foodstuffs. They meet the requirements of Commission Regulation (EU) No. 10/2011 on plastic materials and articles intended to come into contact with food.

V. WASTE MANAGEMENT GUIDELINES

Cuts made from LDPE and HDPE foils are environmentally and hygienically safe. Upon perfect combustion (above 500 ° C), CO₂ and H₂O are produced, and no toxic substances are formed. They are 100% recyclable and can be disposed of by combustion.

Conducted by: Jiří Linhart

On October 1, 2017

Effective from: 1.10.2017